

1 2 3 4 5 6

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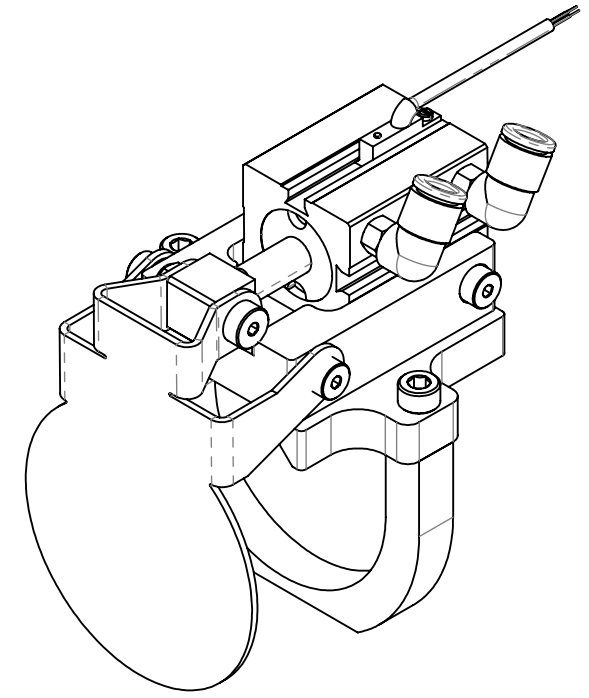
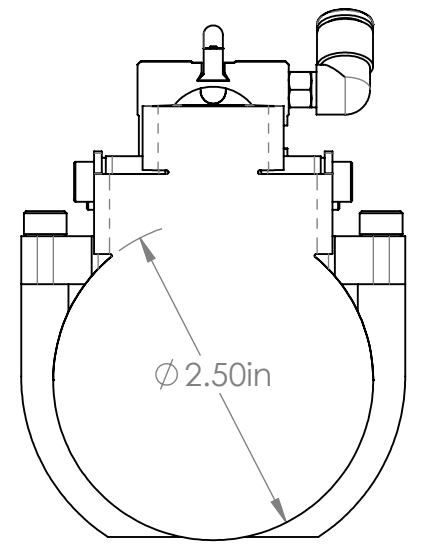
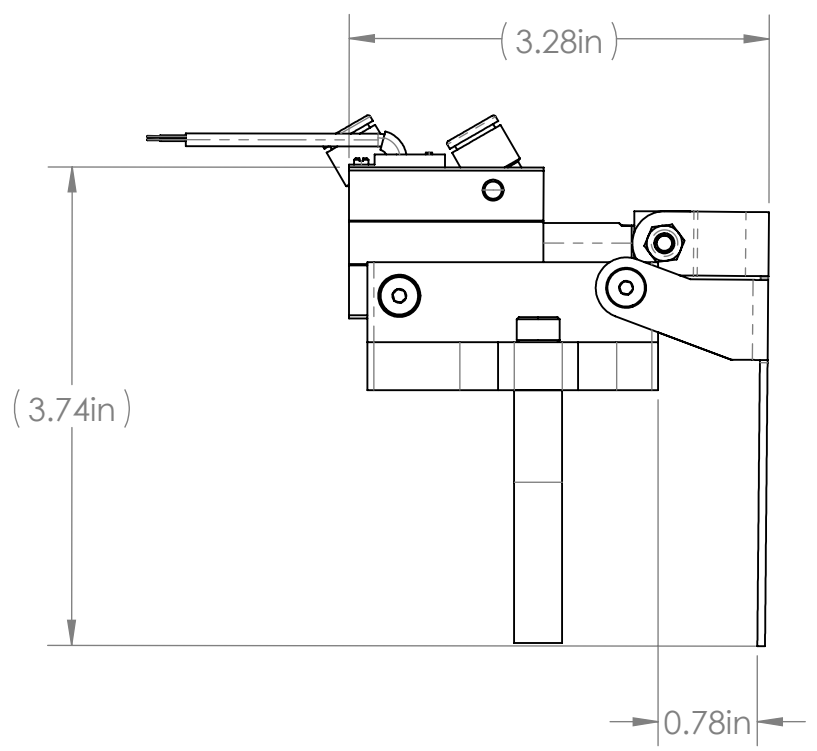
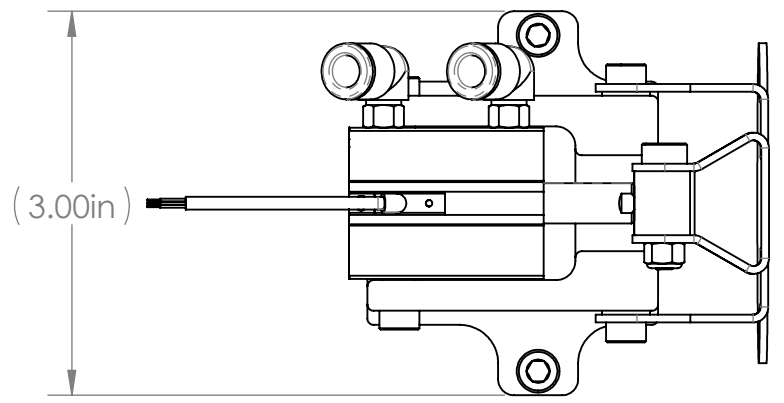
A

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR PRODUCTION	11/1/2021	DMM



**SA SERIES PROPERTIES TABLE**

COMPONENT	MATERIAL	FINISH
SHUTTER	5052 ALUMINUM	CLEAR HARDCOAT ANODIZED
ADAPTER	6061 ALUMINUM	CLEAR HARDCOAT ANODIZED
PNEUMATIC CYLINDER	ALUMINUM	AS SUPPLIED
HARDWARE	18-8 SS	AS SUPPLIED

TOLERANCES UNLESS OTHERWISE SPECIFIED

MACHINING		SHEET METAL	
X.X	0.0250"	HOLE TO HOLE (SAME SURFACE)	
X.XX	0.0100"	X.X	0.030"
X.XXX	0.0050"	X.XX	0.010"
X.XXXX	0.0005"	X.XXX	0.005"
ANGULAR	0.5°	HOLE TO FOLDED EDGE	
DEBURR ALL		X.X	0.035"
		X.XX	0.025"
		X.XXX	0.015"
		FOLD TO FOLD	
		X.X	0.045"
		X.XX	0.035"
		X.XXX	0.020"
		ANGULAR 1.0°	

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DESCRIPTION:  
**22C SHUTTER ASSEMBLY**

MATERIAL: SEE PROPERTIES TABLE

FINISH: SEE PROPERTIES TABLE

DRAWN BY: TWD	DATE: 11/12/2021	SCALE: 2:3	SHT-SIZE: B	APPROX. WEIGHT (LBS): 0.6203
CHECKED BY: DMM	DATE: 11/11/2021	PART NUMBER: <b>SA-AC</b>		REVISION: A

Sheet1 of 1

1 2 3 4 5 6