

4

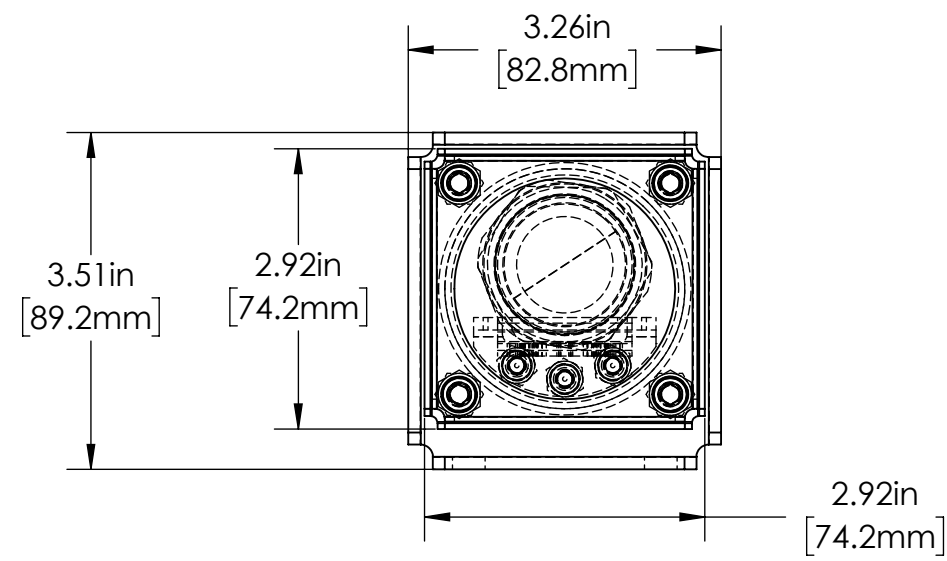
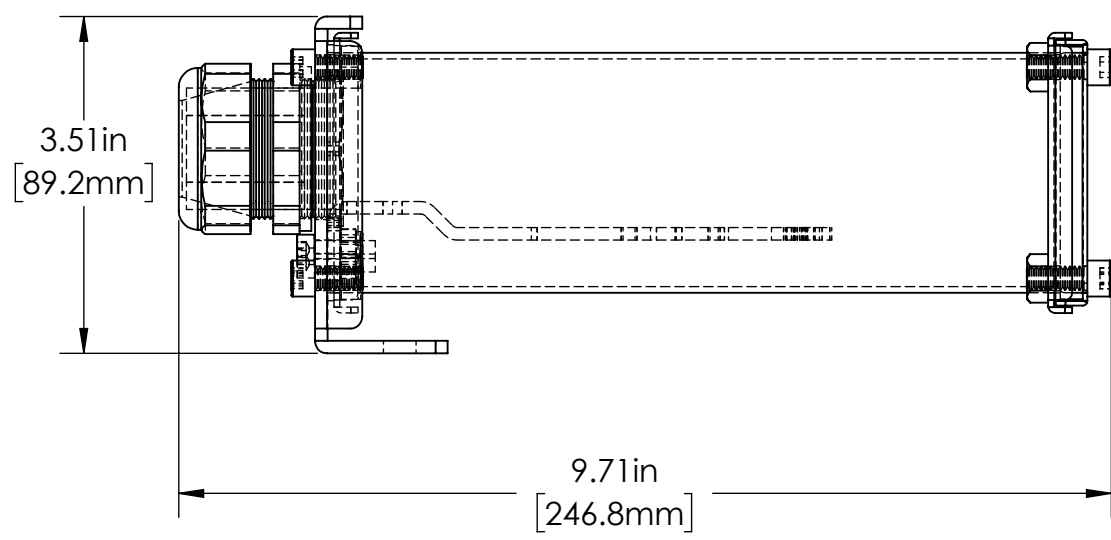
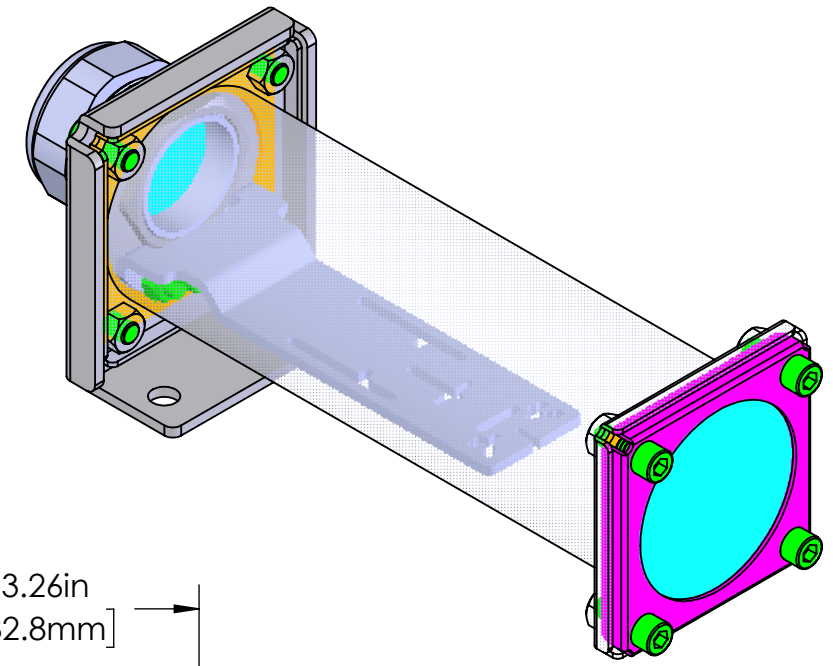
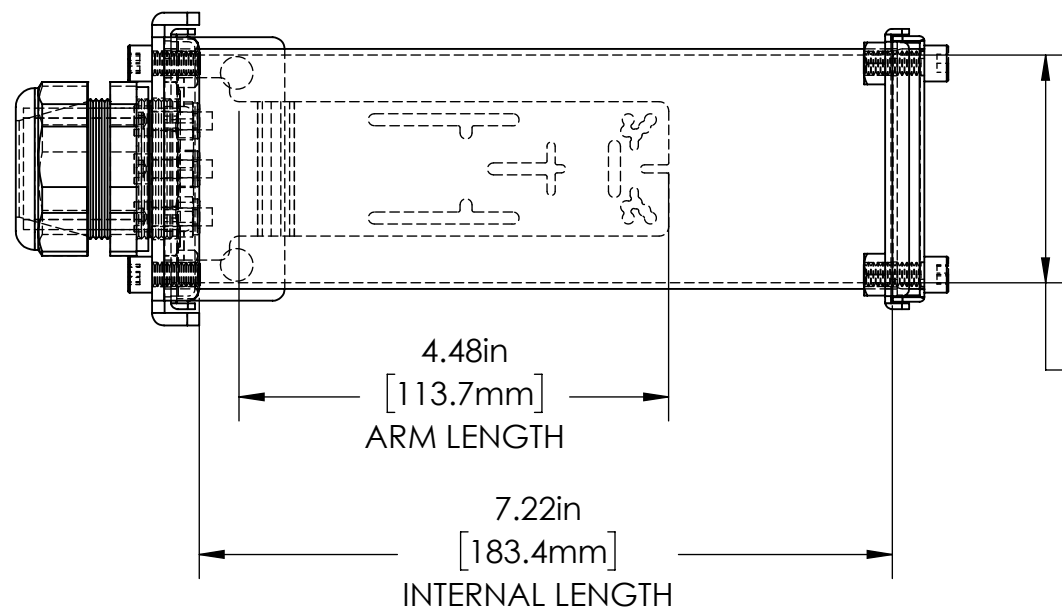
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1

REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A		7/30/2019	



TOLERANCES UNLESS OTHERWISE SPECIFIED

MACHINING		SHEET METAL	
X.X	0.0250"	HOLE TO HOLE (SAME SURFACE)	
X.XX	0.0100"	X.X	0.030"
X.XXX	0.0050"	X.XX	0.010"
X.XXXX	0.0005"	X.XXX	0.005"
ANGULAR	0.5°	X.XXX	0.015"
DEBURR ALL		HOLE TO FOLDED EDGE	
		X.X	0.035"
		X.XX	0.025"
		X.XXX	0.015"
		FOLD TO FOLD	
		X.X	0.045"
		X.XX	0.035"
		X.XXX	0.020"
		ANGULAR 1.0°	

⊕ — ALL WEIGHTS ARE IN POUNDS



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DESCRIPTION:
25R-AK ENCLOSURE

MATERIAL:
SEE BOM

FINISH: **SEE BOM**

DRAWN BY: KENNEDY	DATE: 8/8/2019	SCALE: 1:2	SHT-SIZE: B	APPROX. WEIGHT: 0.4708
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CHECKED BY:	DATE:	PART NUMBER: 25R-AK	REVISION: A
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