



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR PRODUCTION	1/6/2022	DMM

30S SERIES PROPERTIES TABLE

ENVIRONMENT RATING	IP68*	
	(*RATING MAY CHANGE IF INSTALLER MILLS CABLE GLAND OUTSIDE OF TOLERANCE)	
COMPONENT	MATERIAL	FINISH
BODY/BASE	316 SS	BURNISHED
VIEWPORT	CLEAR FLOWCOAT ACRYLIC	ABR2
GASKET	SILICONE	NONE
ARM/ADAPTOR	6061 ALUMINUM	NONE
HARDWARE	316 SS - EXTERNAL, 18-8 SS - INTERNAL	NONE

TOLERANCES UNLESS OTHERWISE SPECIFIED

MACHINING		SHEET METAL	
X.X	0.0250"	HOLE TO HOLE (SAME SURFACE)	
X.XX	0.0100"	X.X	0.030"
X.XXX	0.0050"	X.XX	0.010"
X.XXXX	0.0005"	X.XXX	0.005"
ANGULAR	0.5°	HOLE TO FOLDED EDGE	
DEBURR ALL		X.X	0.035"
		X.XX	0.025"
		X.XXX	0.015"
		FOLD TO FOLD	
		X.X	0.045"
		X.XX	0.035"
		X.XXX	0.020"
		ANGULAR 1.0°	

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DESCRIPTION:
30S 7.5IN BODY, ACRYLIC VIEWPORT, 25mm SLOTTED ARM & PG29 CORD GRIP

MATERIAL: **SEE BOM**

FINISH: **SEE BOM**

DRAWN BY: DMM	DATE: 1/6/2022	SCALE: 1:2	SHT-SIZE: B	APPROX. WEIGHT (LBS): 3.7551
CHECKED BY: DMM	DATE: 1/6/2022	PART NUMBER: 30S-JA		REVISION: A

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