



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	REDESIGNED & REDRAWN RELEASED FOR PRODUCTION	5/15/2023	DMM

SA PROPERTIES TABLE		
COMPONENT	MATERIAL	FINISH
BODY/SHUTTER	316 SS	BURNISHED
AIR CYLINDER	ALUMINUM	AS SUPPLIED
GASKET	SILICONE	NONE
SLIDE BAR	DELRIN	NONE
HARDWARE	316 SS	AS SUPPLIED

TOLERANCES UNLESS OTHERWISE SPECIFIED			
MACHINING		SHEET METAL	
X.X	0.0250"	HOLE TO HOLE (SAME SURFACE)	
X.XX	0.0100"	X.X	0.030"
X.XXX	0.0050"	X.XX	0.010"
X.XXXX	0.0005"	X.XXX	0.005"
ANGULAR	0.5°	HOLE TO FOLDED EDGE	
DEBURR ALL		X.X	0.035"
		X.XX	0.025"
		X.XXX	0.015"
		FOLD TO FOLD	
		X.X	0.045"
		X.XX	0.035"
		X.XXX	0.020"
		ANGULAR	1.0°
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DESCRIPTION: <b>SHUTTER ASSEMBLY FOR L7 SERIES ENCLOSURE</b>						
MATERIAL:		<b>SEE BOM</b>				
FINISH:		<b>SEE BOM</b>				
DRAWN BY:	DATE:	SCALE:	SHT-SIZE:	APPROX. WEIGHT (LBS)		
<b>GAS</b>	<b>5/11/2023</b>	<b>1:2</b>	<b>B</b>	<b>0.9829</b>		
CHECKED BY:	DATE:	PART NUMBER:			REVISION	
<b>DMM</b>	<b>5/15/2023</b>	<b>SA-BB</b>			<b>A</b>	
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